## Instruction Manual

## Model 162 Cue Trigger Switch

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When ordering parts from Cross Technologies, Inc., be sure to include the equipment model number, equipment serial number, and a description of the part.

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## INSTRUCTION MANUAL

## MODEL 162 Cue Trigger Switch

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## MODEL 162 Cue Trigger Switch

### 1.0 General

1.1 Equipment Description- The Model 162 Cue Trigger Switch provides switching of 8 contact closures from each of 16 on-line encoders to two separate 8 line outputs that can go to two different secondary encoders. Switching is determined by providing a closure to ground to the corresponding channel relay control input pin. Or receipt of a switch contact closure input, two pairs of 4 Pole, double-throw high sensitivity relays switch 8 contact closures from one of 16 inputs to one of two secondary outputs. In the de-energized state, no signals are switched to the secondary outputs.

The 162 consists of two switch printed circuit boards (PCB), one interface PCB and one indicator front panel PCE housed in a 3 RU ( $51 / 4$ inch high) by 20 inch deep chassis. Redundant, CE approved, covered, switching, +24 VDC power supplies with the DC output diode OR'd provide redundant power for the relays and LEDs. Connectors are terminal strip (a two section terminal strip with removable screw terminal mating connector) for th contact closure inputs from the on-line encoders, DB9, female, for the signal passed through to the online encoder DB9, female, for the signals to the secondary encoders, and DB37, female, for the relay switch control closures. Front panel green LEDs indicate which signals are being switched to the secondary encoders and presence of DC power from each power supply.


FRONT PANEL


REAR PANEL

Figure 1.1 Model 162 Front and Rear Panels


Figure 1.2 Model 162 Cue Switch Block Diagram

### 1.2 Technical Characteristics

## TABLE 1.0 162 Cue Trigger Switch SPECIFICATIONS

| Characteristics | Specifications* |
| :--- | :--- |
| Inputs |  |
| From Online Encoders | 16 |
| Closures to ground per encoder | 8 |
| Polarity | If there is a voltage in the non-switched to ground state, it must be a positive |
| Outputs | voltage that is $>$ or $=$ to the voltage on the pass through output |

To Online Encoders (pass thru) 16
To Secondary Encoders 2
Closures to ground per encoder 8
Polarity
Must be a positive voltage that is being switched to ground
Relay Specifications (Encoder closure switch)
Contact current 500ma, max
Contact Voltage 50 volts DC, max

## Control signal Specification (closure to ground to switch relays)

Control current
Voltage when open
Indicators
Power, Selection
Other
AC Power, Input
AC Fuse
Size

30 ma, max
25 volts DC, max

Green LED indicate Power supply on, Channels selected for secondary 1, 2
$100-240 \pm 10 \%$ VAC, $47-63 \mathrm{~Hz}, 30$ watts, max
2 amp slow blow (Type T), 5 mm X 20 mm
19" W X 5 1/4" H X 21 " D
*+10 to +40 degrees C; 2000 meters max elevation; $80 \%$ max humidity; Pollution Degree 2;
Specifications subject to change without notice.


FIGURE 1.3 DETAILED BLOCK DIAGRAM

### 1.3 Use Information

A. Elevated operating ambient temperature - if installed in a closed or multi-unit rack assembly, the operating ambient temperature of the rack may be greater than room ambient temperature. Therefore, consideration should be given to Tmra.
B. Reduced air flow - Installation of the equipment in a rack should be such that the amount of air flow required for safe operation of the equipment is not compromised. Additional space between unit may be required.
C. Mechanical loading - Mounting of equipment in a rack should be such that a hazardous condition does not exist due to uneven weight distribution.
D. Circuit Overloading - Consideration should be given to the connection of the equipment to the supply circuit and the effect that overloading of circuits could have on over current protection and supply wiring. Appropriate consideration of equipment name plate rating should be used, when addressing this concern.
E. Reliable Earthing - Reliable earthing of rack-mounted equipment should be maintained. Particular attention should be given to supply connections other than direct connection to the Branch (use of power strips).
F. Top Cover - There are no servicable parts inside the product so, the Top Cover should not be removed. If the Top Cover is removed the ground strap and associated screw MUST BE RE-INSTALLED prior to Top Cover screw replacement. FAILURE TO DO this may cause INGRESS and/or EGRESS emission problems.2.0 Installation
2.1 Mechanical - The 162 consists of two switch printed circuit boards (PCB), one interface PCB and one indicator front panel PCB housed in a 3 RU ( $51 / 4$ inch high) by 20 inch deep chassis. Redundant, CE approved, covered, switching, +24 VDC power supplies with the DC output diode OR'd provide redundant power for the relays and LEDs. Connectors are terminal strip (a two section terminal strip with removable screw terminal mating connector) for the contact closure inputs from the on-line encoders, DB9, female, for t] signal passed through to the online encoders, DB9, female, for the signals to the secondary encoders, and DB37, female, for the relay switch control closures. The 162 can be secured to a rack using the 4 holes on the front panel. Figure 2.1.shows how the 162 is assembled.


FIGURE 2.0 162 MECHANICAL ASSEMBLY


## FIGURE 2.1 162 REAR PANEL

2.2 Input/Output Signals - The input and output connectors on the rear panel consist of the following:
A) P1-P16 Terminal Strip for the contact closure inputs from the on-line encoders number $1(\mathrm{P} 1)$ through number 16 (P16). This is a two section terminal strip with removable screw terminal mating connector. Figure 2.2 shows the pin configuration.
B) $\mathbf{J 1} \mathbf{- J 1 6}$ DB9, female, for the signal passed through to online encoders number 1 (J1) to number 16 (J16).

Figure 2.3 shows the pin configuration.
C) $\mathbf{J 3 3}, \mathbf{J 3 4}$ DB9, female, for the signal passed to the secondary encoders number 1 (J33) or number 2 (J34). Figure 2.3 shows the pin configuration. Any input (P1 to P16) can be switched to either or both J33 and J34.
D) $\mathbf{J 3 5}, \mathbf{J 3 6} \mathrm{DB} 37$, female, for the contact closure control that selects which online encoder lines are switched to the secondary encoders. Control for number 1 is on J35 and control for number 2 is J36. Figure 2.4 shows the pin configuration.

CAUTION! ONLY ONE CONTROL PIN OF J35 AND ONE CONTROL PIN OF J36 CAN BE GROUNDED AT ONE TIME.
E) AC1, AC2-POWER IN - Provides AC inputs for dual power supplies.

Figures 2.2, 2.3, 2.4 show the pinouts for the input and output connectors.


| TERMINAL STRIP PIN DESCRIPTIONS |  |  |
| :---: | :---: | :---: |
|  | (P1 - P16) |  |
| PIN | CONTACT 1 | CONTACT 2 |
| $1,3,5,7$ | GROUND | GROUND |
| 2 | LINE 1 IN | LINE 5 IN |
| 4 | LINE 2 IN | LINE 6 IN |
| 6 | LINE 3 IN | LINE 7 IN |
| 8 | LINE 4 IN | LINE 8 IN |

FIGURE 2.2 TERMINAL STRIP PIN OUTS P1 - P16

|  | DB9 PIN DESCRIPTIONS |  |
| :---: | :---: | :---: |
|  | (J1-J16, J 33-34) |  |
|  | PIN NUMBER | DESCRIPTION |
|  | 1 | GROUND |
| [ $\begin{array}{lllll}5 & 4 & 3 & 2 & 1\end{array}$ | 2 | LINE 1 OUT |
| $\bigcirc \bigcirc \bigcirc \bigcirc$ | 3 | LINE 2 OUT |
| $\bigcirc \bigcirc \bigcirc$ | 4 | LINE 3 OUT |
| 876 | 5 | LINE 4 OUT |
|  | 6 | LINE 5 OUT |
|  | 7 | LINE 6 OUT |
|  | 8 | LINE 7 OUT |
|  | 9 | LINE 8 OUT |

FIGURE 2.3 DB9 PIN OUTS J1 - J16. J33-34

A) PIN 1= CONTROL 1, PIN2= CONTROL 2,....PIN 16= CONTROL 16
B) PINS 20 TO 35, PIN 37 = GROUND
C) PINS 17, 18, 19, $36=$ NO CONNECTION

## FIGURE 2.4 DB37 PIN OUTS J35, J36

2.3 Indicators - The following are the indicators.


FIGURE 2.5162 INDICATORS

## TABLE 2.1 FRONT PANEL INDICATORS

Item
SECONDARY 1 LEDs
SECONDARY 2 LEDs
PS1 LED
PS2 LED

## Description

Green LED indicates which Input Channel goes to the Secondary 1 output
Green LED indicates which Input Channel goes to the Secondary 2 output
Turns green when power is applied to AC 1 input on the rear panel
Turns green when power is applied to AC 2 input on the rear panel

### 2.4 Operation

1.) CAUTION! OBSERVE AND HEED SAFETY LABELS ON TOP COVER (see FIGURE 2.6).
2.) Connect interface cables to the 162 (See Section 2.2 for connector descriptions and pinouts).
3.) Connect $100-240 \pm 10 \%$ VAC, $47-63 \mathrm{~Hz}$ to AC 1 and AC2 on the back panel and observe PS1 and PS2 LEDs are lit.
4.) Apply one contact closure to the desired control pin of J35 and J36 and observe the proper switching of signals. Observe the corresponding LEDs on the front panels are lit.
5.) AC Fuse - The fuse is a $5 \mathrm{~mm} X 20 \mathrm{~mm}, 2 \mathrm{amp}$ slow blow (Type T) and is inserted in the far slot in the drawer below the AC input as shown in Figure 2.7. There is a spare fuse in the near slot. If a fuse continues to open, the power supply is most likely defective.

This Class A digital apparatus meets all requirements of the Canadian interference causing equipment regulations.
Cet appareil numérique de la classe $\mathbf{A}$ est respecte toutes les exigences du reglement sur le material broilleur du Canada.

## CAUTION

TO REDUCE THE RISK OF ELECTRICAL SHOCK, DO NOT REMOVE COVERS FROM THIS UNIT NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED PERSONNELL. SEE ADDITIONAL SAFETY INSTRUCTIONS IN MANUAL.


CAUTION: THIS EQUIPMENT MAY HAVE UP TO TWO POWER SUPPLY CORDS. TO REDUCE THE RISK OF ELECTRIC SHOCK, TWO POWER SUPPLY CORDS MAY HAVE TO BE DISCONNECTED BEFORE SERVICING.

FIGURE 2.6 SAFETY DECALS ON TOP COVER


FIGURE 2.7 FUSE LOCATION AND SPARE FUSE

| TABLE 2.2 SWITCH CONTROL TABLE |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| GROUND ON | SIGNAL THAT IS | GROUND ON | SIGNAL THAT IS |
| J35, pin | SWITCHED TO J33 | J36, pin | SWITCHED TO J34 |
| 1 | P1 | 1 | P1 |
| 2 | P2 | 2 | P2 |
| 3 | P3 | 3 | P3 |
| 4 | P4 | 4 | P4 |
| 5 | P5 | 5 | P5 |
| 6 | P6 | 6 | P6 |
| 7 | P7 | 7 | P7 |
| 8 | P8 | 8 | P8 |
| 9 | P9 | 9 | P9 |
| 10 | P10 | 10 | P10 |
| 11 | P11 | 11 | P11 |
| 12 | P12 | 12 | P12 |
| 13 | P13 | 13 | P13 |
| 14 | P14 | 14 | P14 |
| 15 | P15 | 15 | P15 |
| 16 | P16 | 16 | P16 |

2.5 Drawings - Table 2.3 shows the list of drawings for the 162 .

| TABLE 2.3 MODEL 162 Cue Switch DRAWINGS |  |  |
| :---: | :--- | :---: |
|  | DESCRIPTION | PAGES |
| DRAWING NO. |  |  |
| 70225 | Schematic, Interconnect, Cue Switch | 1 |
| 70226 | Panel, Front, 162 Cue Switch | 1 |
| 70227 | Panel, Rear, 162 Cue Switch | 1 |
| 70228 | Chassis, bottom, 20" | 1 |
| 70229 | Chassis, cover, 20" | 1 |
| 70230 | Schematic, Display (front panel) | 1 |
| 70231 | PWB Display (front panel) | 1 |
| 70232 | PWB Assy, Display (front panel) | 1 |
| 70233 | Schematic, Switch (top/ middle) | 2 |
| 70234 | PWB, Switch (top/ middle) | 1 |
| 70235 | PWB Assy, Switch (top/ middle) | 1 |
| 70236 | Schematic, Switch, Interface (bottom) | 2 |
| 70237 | PWB, Switch, Interface (bottom) | 1 |
| 70238 | PWB Assy, Switch, Interface (bottom) | 1 |
| 70240 | Plate, Power Supply | 1 |

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